

# EASY SELECTION




## Combination TIGEAR

### COMBINATION TIGEAR EASY SELECTION TABLES

In the following tables, Combination TIGEAR reducers have been pre-selected for standard motor horsepowers at commonly applied service factors. All selections are for 1750 rpm motors. For selections at other motor speeds refer to the selection procedure using the rating tables. Each block in the selection table provides the following information:

- **Gearcase Size** Worm set center distance. For example, a C150 has a 1.50" worm center distance.
- **Output Torque** Torque that will be produced at the output shaft when the particular motor is loaded to its nameplate rated horsepower.
- **Output OHL** The continuous overhung load that may be applied to the output shaft at one shaft diameter from the seal face.

Two methods are available to the designer using the selection tables. The horsepower method, applied in cases where motor horsepower is known, is useful when interchanging with a competitive unit or utilizing an

available motor. The torque method requires the knowledge of driven load requirement and provides the most economical reducer selection. Both methods assume the desired ratio or output rpm is known.

#### HORSEPOWER METHOD OF SELECTION

- Step 1:** Referring to the reducer service factor table, determine the appropriate service factor.
- Step 2:** Locate the selection table configured for the required service factor.
- Step 3:** Read down from motor horsepower and across from rpm/ratio to locate the appropriate selection block.

#### TORQUE METHOD OF SELECTION

- Step 1:** Referring to the reducer service factor table, determine the appropriate service factor.
- Step 2:** Locate the selection table configured for the required service factor.
- Step 3:** Find the row that represents the applicable output rpm/ratio and read across the torque line until the torque value equals or exceeds driven load requirements.
- Step 4:** Read up from the selection block to determine required motor horsepower.



## Combination TIGEAR

### 1.00 REDUCER SERVICE FACTOR 1750 RPM INPUT

RPM OUT	NOM. RATIO*	MOTOR HORSEPOWER												
		SIZE	0.25	0.33	0.50	0.75	1	1.50	2	3	5	7.50	10	
156	10	SIZE	150	150	150	150	150	150	150	200	200	262	350	350
		Torque	68 lb in	96 lb in	157 lb in	247 lb in	336 lb in	515 lb in	723 lb in	1096 lb in	1861 lb in	2767 lb in	3706 lb in	3706 lb in
		OHL	896 lb	896 lb	896 lb	896 lb	896 lb	896 lb	896 lb	1306 lb	1306 lb	2220 lb	4653 lb	4653 lb
125	15	SIZE	150	150	150	150	150	150	150	200	200	262	350	350
		Torque	85 lb in	121 lb in	198 lb in	310 lb in	423 lb in	648 lb in	893 lb in	1353 lb in	2285 lb in	3417 lb in	4576 lb in	4576 lb in
		OHL	910 lb	910 lb	910 lb	910 lb	910 lb	910 lb	910 lb	1325 lb	1325 lb	2283 lb	4726 lb	4726 lb
105	18	SIZE	150	150	150	150	150	150	150	200	200	262	350	350
		Torque	102 lb in	145 lb in	236 lb in	371 lb in	505 lb in	774 lb in	1066 lb in	1615 lb in	2729 lb in	4079 lb in	5463 lb in	5463 lb in
		OHL	920 lb	920 lb	920 lb	920 lb	920 lb	920 lb	920 lb	1339 lb	1339 lb	2371 lb	4785 lb	4785 lb
86	20	SIZE	150	150	150	150	150	150	150	200	200	262	350	350
		Torque	124 lb in	176 lb in	288 lb in	451 lb in	614 lb in	941 lb in	1297 lb in	1965 lb in	3320 lb in	4963 lb in	6647 lb in	6647 lb in
		OHL	930 lb	930 lb	930 lb	930 lb	930 lb	930 lb	930 lb	1352 lb	1352 lb	2436 lb	4800 lb	4800 lb
69	25	SIZE	150	150	150	150	150	150	150	200	200	262	350	350
		Torque	155 lb in	220 lb in	359 lb in	563 lb in	768 lb in	1176 lb in	1620 lb in	2455 lb in	4148 lb in	6201 lb in	8304 lb in	8304 lb in
		OHL	938 lb	938 lb	938 lb	938 lb	938 lb	938 lb	938 lb	1361 lb	1361 lb	2491 lb	4717 lb	4717 lb
58	30	SIZE	150	150	150	150	150	150	200	200	262	350	350	
		Torque	189 lb in	266 lb in	430 lb in	672 lb in	914 lb in	1411 lb in	1901 lb in	2902 lb in	4872 lb in	7368 lb in		
		OHL	970 lb	970 lb	970 lb	970 lb	970 lb	1410 lb	1410 lb	2751 lb	4925 lb	4925 lb		
46	38	SIZE	150	150	150	150	150	150	200	200	262	350	350	
		Torque	236 lb in	332 lb in	538 lb in	840 lb in	1142 lb in	1763 lb in	2376 lb in	3625 lb in	6087 lb in	9205 lb in		
		OHL	979 lb	979 lb	979 lb	979 lb	979 lb	1421 lb	1421 lb	2781 lb	4823 lb	4823 lb		
43	40	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	246 lb in	346 lb in	560 lb in	875 lb in	1190 lb in	1849 lb in	2489 lb in	3804 lb in	6397 lb in			
		OHL	981 lb	981 lb	981 lb	981 lb	981 lb	1423 lb	1423 lb	2786 lb	5197 lb			
35	50	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	307 lb in	433 lb in	700 lb in	1093 lb in	1487 lb in	2310 lb in	3109 lb in	4753 lb in	7992 lb in			
		OHL	985 lb	985 lb	985 lb	985 lb	985 lb	1425 lb	1425 lb	2805 lb	5154 lb			
29	60	SIZE	150	150	150	150	200	200	200	262	350	350		
		Torque	360 lb in	504 lb in	811 lb in	1261 lb in	1746 lb in	2665 lb in	3647 lb in	5504 lb in	9300 lb in			
		OHL	1013 lb	1013 lb	1013 lb	1013 lb	1472 lb	1472 lb	2910 lb	5064 lb	5064 lb			

\* Refer to page G5-55 for exact ratio

FEATURES/BENEFITS PAGE G5-2	SPECIFICATION PAGE G5-4	NOMENCLATURE PAGE G5-5	MODIFICATION/ACCESSORIES PAGE G5-34
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# EASY SELECTION



## Combination TIGEAR

### 1.00 REDUCER SERVICE FACTOR 1750 RPM INPUT

RPM OUT	NOM. RATIO*	MOTOR HORSEPOWER											
			0.25	0.33	0.50	0.75	1	1.50	2	3	5	7.50	10
23	75	SIZE	150	150	150	150	200	200	262	350	350		
		Torque	450 lb in	630 lb in	1012 lb in	1575 lb in	2181 lb in	3329 lb in	4556 lb in	6876 lb in	11619 lb in		
		OHL	1020 lb	1020 lb	1020 lb	1020 lb	1470 lb	1470 lb	2933 lb	5501 lb	5501 lb		
22	80	SIZE	150	150	150	150	200	262	350	350			
		Torque	466 lb in	648 lb in	1034 lb in	1603 lb in	2231 lb in	3398 lb in	4642 lb in	7073 lb in			
		OHL	1023 lb	1023 lb	1023 lb	1023 lb	1537 lb	2932 lb	5542 lb	5542 lb			
19	90	SIZE	150	150	150	200	200	262	350	350			
		Torque	548 lb in	763 lb in	1222 lb in	1863 lb in	2529 lb in	3373 lb in	4646 lb in	7078 lb in			
		OHL	1063 lb	1063 lb	1063 lb	1542 lb	1542 lb	2937 lb	5481 lb	5481 lb			
17	100	SIZE	150	150	150	200	200	262	350	350			
		Torque	582 lb in	810 lb in	1292 lb in	2057 lb in	2787 lb in	4057 lb in	5800 lb in	8836 lb in			
		OHL	1070 lb	1070 lb	1070 lb	1544 lb	1544 lb	2937 lb	5462 lb	5462 lb			
14	125	SIZE	150	150	150	200	200	262	350	350			
		Torque	626 lb in	868 lb in	1383 lb in	2490 lb in	3372 lb in	4936 lb in	7062 lb in	10759 lb in			
		OHL	1081 lb	1081 lb	1081 lb	1545 lb	1545 lb	3039 lb	5339 lb	5339 lb			
12	150	SIZE	150	150	150	200	262	262	350	350			
		Torque	783 lb in	1085 lb in	1728 lb in	2792 lb in	4037 lb in	6151 lb in	8248 lb in	12567 lb in			
		OHL	1082 lb	1082 lb	1082 lb	1607 lb	3051 lb	3051 lb	5207 lb	5207 lb			
11	160	SIZE	150	150	200	200	262	262	350				
		Torque	796 lb in	1100 lb in	1823 lb in	2813 lb in	3946 lb in	6002 lb in	8146 lb in				
		OHL	1133 lb	1133 lb	1667 lb	1667 lb	3195 lb	3195 lb	5829 lb				
8.60	200	SIZE	150	150	200	200	262	350	350				
		Torque	995 lb in	1374 lb in	2277 lb in	3514 lb in	4930 lb in	7526 lb in	10177 lb in				
		OHL	1142 lb	1142 lb	1681 lb	1681 lb	3220 lb	5766 lb	5766 lb				
7.20	240	SIZE	150	200	262	262	350	350					
		Torque	1091 lb in	1576 lb in	2600 lb in	3998 lb in	5428 lb in	8331 lb in					
		OHL	1140 lb	1745 lb	3326 lb	3326 lb	5731 lb	5731 lb					
5.80	300	SIZE	150	200	262	262	350	350					
		Torque	1362 lb in	1969 lb in	3248 lb in	4994 lb in	6782 lb in	10408 lb in					
		OHL	1136 lb	1767 lb	3353 lb	3353 lb	5976 lb	5976 lb					

\* Refer to page G5-55 for exact ratio

FEATURES/BENEFITS PAGE G5-2	SPECIFICATION PAGE G5-4	NOMENCLATURE PAGE G5-5	MODIFICATION/ACCESSORIES PAGE G5-34
--------------------------------	----------------------------	---------------------------	--



## Combination TIGEAR

### 1.25 REDUCER SERVICE FACTOR 1750 RPM INPUT

RPM OUT	NOM. RATIO*	MOTOR HORSEPOWER												
			0.25	0.33	0.50	0.75	1	1.50	2	3	5	7.50	10	
156	10	SIZE	150	150	150	150	150	150	200	200	262	350	350	
		Torque	68 lb in	96 lb in	157 lb in	247 lb in	336 lb in	537 lb in	723 lb in	1106 lb in	1828 lb in	2767 lb in		
		OHL	896 lb	896 lb	896 lb	896 lb	896 lb	1306 lb	1306 lb	2220 lb	4653 lb	4653 lb		
125	15	SIZE	150	150	150	150	150	200	200	262	350	350		
		Torque	85 lb in	121 lb in	198 lb in	310 lb in	423 lb in	663 lb in	893 lb in	1358 lb in	2258 lb in	3417 lb in		
		OHL	910 lb	910 lb	910 lb	910 lb	910 lb	1325 lb	1325 lb	2283 lb	4726 lb	4726 lb		
105	18	SIZE	150	150	150	150	150	200	200	262	350	350		
		Torque	102 lb in	145 lb in	236 lb in	371 lb in	505 lb in	791 lb in	1066 lb in	1622 lb in	2696 lb in	4079 lb in		
		OHL	920 lb	920 lb	920 lb	920 lb	920 lb	1339 lb	1339 lb	2371 lb	4785 lb	4785 lb		
86	20	SIZE	150	150	150	150	150	200	200	262	350	350		
		Torque	124 lb in	176 lb in	288 lb in	451 lb in	614 lb in	963 lb in	1297 lb in	1973 lb in	3280 lb in	4963 lb in		
		OHL	930 lb	930 lb	930 lb	930 lb	930 lb	1352 lb	1352 lb	2436 lb	4800 lb	4800 lb		
69	25	SIZE	150	150	150	150	150	200	200	262	350	350		
		Torque	155 lb in	220 lb in	359 lb in	563 lb in	768 lb in	1203 lb in	1620 lb in	2465 lb in	4097 lb in	6201 lb in		
		OHL	938 lb	938 lb	938 lb	938 lb	938 lb	1361 lb	1361 lb	2491 lb	4717 lb	4717 lb		
58	30	SIZE	150	150	150	150	200	200	262	262	350			
		Torque	189 lb in	266 lb in	430 lb in	672 lb in	921 lb in	1411 lb in	1913 lb in	2902 lb in	4872 lb in			
		OHL	970 lb	970 lb	970 lb	970 lb	1410 lb	1410 lb	2751 lb	2751 lb	4925 lb			
46	38	SIZE	150	150	150	150	200	200	262	262	350			
		Torque	236 lb in	332 lb in	538 lb in	840 lb in	1151 lb in	1763 lb in	2390 lb in	3625 lb in	6087 lb in			
		OHL	979 lb	979 lb	979 lb	979 lb	1421 lb	1421 lb	2781 lb	2781 lb	4823 lb			
43	40	SIZE	150	150	150	150	200	200	262	262	350			
		Torque	246 lb in	346 lb in	560 lb in	875 lb in	1209 lb in	1849 lb in	2510 lb in	3804 lb in	6397 lb in			
		OHL	981 lb	981 lb	981 lb	981 lb	1423 lb	1423 lb	2786 lb	2786 lb	5197 lb			
35	50	SIZE	150	150	150	150	200	200	262	262	350			
		Torque	307 lb in	433 lb in	700 lb in	1093 lb in	1511 lb in	2310 lb in	3136 lb in	4753 lb in	7992 lb in			
		OHL	985 lb	985 lb	985 lb	985 lb	1425 lb	1425 lb	2805 lb	2805 lb	5154 lb			
29	60	SIZE	150	150	150	200	200	262	262	350				
		Torque	360 lb in	504 lb in	811 lb in	1287 lb in	1746 lb in	2712 lb in	3647 lb in	5504 lb in				
		OHL	1013 lb	1013 lb	1013 lb	1472 lb	1472 lb	2910 lb	2910 lb	5064 lb				

\* Refer to page G5-55 for exact ratio

FEATURES/BENEFITS PAGE G5-2	SPECIFICATION PAGE G5-4	NOMENCLATURE PAGE G5-5	MODIFICATION/ACCESSORIES PAGE G5-34
--------------------------------	----------------------------	---------------------------	--

# EASY SELECTION



## Combination TIGEAR

### 1.25 REDUCER SERVICE FACTOR 1750 RPM INPUT

RPM OUT	NOM. RATIO*	MOTOR HORSEPOWER											
			0.25	0.33	0.50	0.75	1	1.50	2	3	5	7.50	10
23	75	SIZE	150	150	150	200	200	262	350	350			
		Torque	450 lb in	630 lb in	1012 lb in	1607 lb in	2181 lb in	3388 lb in	4505 lb in	6876 lb in			
		OHL	1020 lb	1020 lb	1020 lb	1470 lb	1470 lb	2933 lb	2933 lb	5501 lb			
22	80	SIZE	150	150	150	200	262	350	350	350			
		Torque	466 lb in	648 lb in	1034 lb in	1647 lb in	2230 lb in	3427 lb in	4642 lb in	7073 lb in			
		OHL	1023 lb	1023 lb	1023 lb	1537 lb	2932 lb	5542 lb	5542 lb	5542 lb			
19	90	SIZE	150	150	200	200	200	350	350	350			
		Torque	548 lb in	763 lb in	1198 lb in	1863 lb in	2529 lb in	3430 lb in	4646 lb in	7078 lb in			
		OHL	1063 lb	1063 lb	1542 lb	1542 lb	1542 lb	5481 lb	5481 lb	5481 lb			
17	100	SIZE	150	150	150	200	262	350	350	350			
		Torque	582 lb in	810 lb in	1292 lb in	2057 lb in	2663 lb in	4281 lb in	5800 lb in	8836 lb in			
		OHL	1070 lb	1070 lb	1070 lb	1544 lb	2937 lb	5462 lb	5462 lb	5462 lb			
14	125	SIZE	150	150	200	200	262	350	350				
		Torque	626 lb in	868 lb in	1608 lb in	2490 lb in	3240 lb in	5213 lb in	7062 lb in				
		OHL	1081 lb	1081 lb	1545 lb	1545 lb	3039 lb	5339 lb	5339 lb				
12	150	SIZE	150	150	200	262	262	350	350				
		Torque	783 lb in	1085 lb in	1804 lb in	2980 lb in	4037 lb in	6089 lb in	8248 lb in				
		OHL	1082 lb	1082 lb	1607 lb	3051 lb	3051 lb	5207 lb	5207 lb				
11	160	SIZE	150	150	200	262	262	350	350				
		Torque	796 lb in	1100 lb in	1823 lb in	2919 lb in	3946 lb in	6024 lb in	8146 lb in				
		OHL	1133 lb	1133 lb	1667 lb	3195 lb	3195 lb	5829 lb	5829 lb				
8.60	200	SIZE	150	150	200	262	262	350	350				
		Torque	995 lb in	1374 lb in	2277 lb in	3646 lb in	4930 lb in	7526 lb in	10177 lb in				
		OHL	1142 lb	1142 lb	1681 lb	3220 lb	3220 lb	5766 lb	5766 lb				
7.20	240	SIZE	200	200	262	350	350	350					
		Torque	1150 lb in	1576 lb in	2600 lb in	4058 lb in	5428 lb in	8331 lb in					
		OHL	1745 lb	1745 lb	3326 lb	3326 lb	5731 lb	5731 lb					
5.80	300	SIZE	200	200	262	350	350	350					
		Torque	1437 lb in	1969 lb in	3248 lb in	5070 lb in	6782 lb in	10408 lb in					
		OHL	1767 lb	1767 lb	3353 lb	3353 lb	5976 lb	5976 lb					

\* Refer to page G5-55 for exact ratio

FEATURES/BENEFITS PAGE G5-2	SPECIFICATION PAGE G5-4	NOMENCLATURE PAGE G5-5	MODIFICATION/ACCESSORIES PAGE G5-34
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## Combination TIGEAR

### 1.50 REDUCER SERVICE FACTOR 1750 RPM INPUT

RPM OUT	NOM. RATIO*	MOTOR HORSEPOWER												
			0.25	0.33	0.50	0.75	1	1.50	2	3	5	7.50	10	
156	10	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	68 lb in	96 lb in	157 lb in	247 lb in	336 lb in	537 lb in	723 lb in	1106 lb in	1828 lb in			
		OHL	896 lb	896 lb	896 lb	896 lb	896 lb	1306 lb	1306 lb	2220 lb	4653 lb			
125	15	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	85 lb in	121 lb in	198 lb in	310 lb in	423 lb in	663 lb in	893 lb in	1358 lb in	2258 lb in			
		OHL	910 lb	910 lb	910 lb	910 lb	910 lb	1325 lb	1325 lb	2283 lb	4726 lb			
105	18	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	102 lb in	145 lb in	236 lb in	371 lb in	505 lb in	791 lb in	1066 lb in	1622 lb in	2696 lb in			
		OHL	920 lb	920 lb	920 lb	920 lb	920 lb	1339 lb	1339 lb	2371 lb	4785 lb			
86	20	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	124 lb in	176 lb in	288 lb in	451 lb in	614 lb in	963 lb in	1297 lb in	1973 lb in	3280 lb in			
		OHL	930 lb	930 lb	930 lb	930 lb	930 lb	1352 lb	1352 lb	2436 lb	4800 lb			
69	25	SIZE	150	150	150	150	150	150	200	200	262	350		
		Torque	155 lb in	220 lb in	359 lb in	563 lb in	768 lb in	1203 lb in	1620 lb in	2465 lb in	4097 lb in			
		OHL	938 lb	938 lb	938 lb	938 lb	938 lb	1361 lb	1361 lb	2491 lb	4717 lb			
58	30	SIZE	150	150	150	150	200	262	262	262	350			
		Torque	189 lb in	266 lb in	430 lb in	672 lb in	921 lb in	1419 lb in	1913 lb in	2902 lb in	4872 lb in			
		OHL	970 lb	970 lb	970 lb	970 lb	1410 lb	2751 lb	2751 lb	2751 lb	4925 lb			
46	38	SIZE	150	150	150	150	200	262	262	262	350			
		Torque	236 lb in	332 lb in	538 lb in	840 lb in	1151 lb in	1773 lb in	2390 lb in	3625 lb in	6087 lb in			
		OHL	979 lb	979 lb	979 lb	979 lb	1421 lb	2781 lb	2781 lb	2781 lb	4823 lb			
43	40	SIZE	150	150	150	150	200	262	262	350				
		Torque	246 lb in	346 lb in	560 lb in	875 lb in	1209 lb in	1863 lb in	2510 lb in	3781 lb in				
		OHL	981 lb	981 lb	981 lb	981 lb	1423 lb	2786 lb	2786 lb	5197 lb				
35	50	SIZE	150	150	150	150	200	262	262	350				
		Torque	307 lb in	433 lb in	700 lb in	1093 lb in	1511 lb in	2328 lb in	3136 lb in	4724 lb in				
		OHL	985 lb	985 lb	985 lb	985 lb	1425 lb	2805 lb	2805 lb	5154 lb				
29	60	SIZE	150	150	150	200	200	262	350	350				
		Torque	360 lb in	504 lb in	811 lb in	1287 lb in	1746 lb in	2712 lb in	3606 lb in	5504 lb in				
		OHL	1013 lb	1013 lb	1013 lb	1472 lb	1472 lb	2910 lb	5064 lb	5064 lb				

\* Refer to page G5-55 for exact ratio

FEATURES/BENEFITS PAGE G5-2	SPECIFICATION PAGE G5-4	NOMENCLATURE PAGE G5-5	MODIFICATION/ACCESSORIES PAGE G5-34
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# EASY SELECTION



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### 1.50 REDUCER SERVICE FACTOR 1750 RPM INPUT

RPM OUT	NOM. RATIO*	MOTOR HORSEPOWER											
			0.25	0.33	0.50	0.75	1	1.50	2	3	5	7.50	10
23	75	SIZE	150	150	150	200	200	262	350	350			
		Torque	450 lb in	630 lb in	1012 lb in	1607 lb in	2181 lb in	3388 lb in	4505 lb in	6876 lb in			
		OHL	1020 lb	1020 lb	1020 lb	1470 lb	1470 lb	2933 lb	5501 lb	5501 lb			
22	80	SIZE	150	150	150	200	262	350	350	350			
		Torque	466 lb in	648 lb in	1034 lb in	1647 lb in	2230 lb in	3427 lb in	4642 lb in	7073 lb in			
		OHL	1023 lb	1023 lb	1023 lb	1537 lb	2932 lb	5542 lb	5542 lb	5542 lb			
19	90	SIZE	150	150	200	200	262	350	350				
		Torque	548 lb in	763 lb in	1198 lb in	1863 lb in	2218 lb in	3430 lb in	5376 lb in				
		OHL	1063 lb	1063 lb	1542 lb	1542 lb	2937 lb	5481 lb	5481 lb				
17	100	SIZE	150	150	150	200	262	350	350				
		Torque	582 lb in	810 lb in	1292 lb in	2057 lb in	2663 lb in	4281 lb in	5800 lb in				
		OHL	1070 lb	1070 lb	1070 lb	1544 lb	2937 lb	5462 lb	5462 lb				
14	125	SIZE	150	150	200	262	262	350	350				
		Torque	626 lb in	868 lb in	1608 lb in	2392 lb in	3240 lb in	5213 lb in	7062 lb in				
		OHL	1081 lb	1081 lb	1545 lb	3039 lb	3039 lb	5339 lb	5339 lb				
12	150	SIZE	150	150	200	262	262	350	350				
		Torque	783 lb in	1085 lb in	1804 lb in	2980 lb in	4037 lb in	6089 lb in	8248 lb in				
		OHL	1082 lb	1082 lb	1607 lb	3051 lb	3051 lb	5207 lb	5207 lb				
11	160	SIZE	150	200	262	262	262	350					
		Torque	796 lb in	1149 lb in	1891 lb in	2919 lb in	3946 lb in	6024 lb in					
		OHL	1133 lb	1667 lb	3195 lb	3195 lb	3195 lb	5829 lb					
8.6	200	SIZE	150	200	262	262	350	350					
		Torque	995 lb in	1435 lb in	2362 lb in	3646 lb in	4876 lb in	7526 lb in					
		OHL	1142 lb	1681 lb	3220 lb	3220 lb	5766 lb	5766 lb					
7.2	240	SIZE	200	262	262	350	350						
		Torque	1150 lb in	1649 lb in	2600 lb in	3977 lb in	5428 lb in						
		OHL	1745 lb	3326 lb	3326 lb	5731 lb	5731 lb						
5.8	300	SIZE	200	262	262	350	350						
		Torque	1437 lb in	2061 lb in	3248 lb in	4968 lb in	6782 lb in						
		OHL	1767 lb	3353 lb	3353 lb	5976 lb	5976 lb						

\* Refer to page G5-55 for exact ratio

FEATURES/BENEFITS PAGE G5-2	SPECIFICATION PAGE G5-4	NOMENCLATURE PAGE G5-5	MODIFICATION/ACCESSORIES PAGE G5-34
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